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split
5120472
2

D3782-045
Job Sheet 184611-A



Part No: D3782-045

Job Qty: 2 ea

Part Name: Back Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 10/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-05-19 new issue DD verified by:ec IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C 10.02.22 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 71 9-89
100	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-4		19-6-25 DAS 2019 40 9-89
110	Small Fab	2 pcs	10/19/18	10/19/18	0.00	1.09	Small Fab-5		28 9-89
120	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC5		21 9-89
130	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		JUL 03 2019
140	QC21-SA	2 Ea	10/19/18	10/19/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	4 Ea (2 ea)	90-Start up Operation	
AN45-15A	Eye Bolt	2 Ea (1 ea)	90-Start up Operation	
AN5-15A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN5-17A	Bolt	2 Ea (1 ea)	90-Start up Operation	
D3764-1	Back Leg Fitting	2 Ea (1 ea)	90-Start up Operation	
D3773-041	Headrest Assembly	2 Ea (1 ea)	90-Start up Operation	
D3786-1	Sleeve	2 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	4 Ea (2 ea)	90-Start up Operation	
MS21042L5	Nut	6 Ea (3 ea)	90-Start up Operation	
NAS1149D0463J	Washer	8 Ea (4 ea)	90-Start up Operation	
NAS1149D0563J	Washer	10 Ea (5 ea)	90-Start up Operation	
D3772-1	Back Leg	2 Ea (1 ea)	100-Packaging	5120047
D3787-1	Foot	2 Ea (1 ea)	100-Packaging	5140237

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	4	501	0
	AN45-15A	2	11	0
	AN5-15A	2	143	0
	AN5-17A	2	113	0
	D3764-1	2	2	0
	D3773-041	2	0	0
	D3786-1	2	6	0
	MS21042L4	4	3,859	0
	MS21042L5	6	591	0
	NAS1149D0463J	8	4,523	0
	NAS1149D0563J	10	1,142	0
100-Packaging	D3772-1	2	11	0
	D3787-1	2	0	0
Part Specifications				
Specifications could not be found.				

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Container No: S193686



Part: D3782-045

Job No: 184611-A

Serial No/Batch: S193686

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/25/19



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D3782-045
Job Sheet 184611



Part No: D3782-045

Job Qty: *1*

Part Name: Back Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-05-19 new issue DD verified by:ec IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP Rev:C 10.02.22 revB as per dwg DD verified by:EC

Ship Via:

8438

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-2	<i>5083012X7</i>	<i>OCT 18 2018</i>
100	Packaging	4 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-4	<i>5083012X7</i>	
110	Small Fab	4 pcs	10/19/18	10/19/18	0.00	2.19	Small Fab-5	<i>5083012X7</i>	
120	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC5	<i>5083012X7</i>	
130	Packaging	4 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1	<i>5083012X7</i>	
140	QC21-SA	4 Ea	10/19/18	10/19/18	0.00	0.00	QC21	<i>5083012X7</i>	

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	8 Ea (2 ea)	90-Start up Operation	<i>5083012X7 5107130X1</i>
AN45-15A	Eye Bolt	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
AN5-15A	Bolt	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
AN5-17A	Bolt	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
D3764-1	Back Leg Fitting	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
D3772-1	Back Leg	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
D3773-041	Headrest Assembly	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
D3786-1*	Sleeve	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
D3787-1	Foot	4 Ea (1 ea)	90-Start up Operation	<i>5083012X7</i>
MS21042L4	Nut	8 Ea (2 ea)	90-Start up Operation	<i>5083012X7</i>
MS21042L5	Nut	12 Ea (3 ea)	90-Start up Operation	<i>5083012X7</i>
NAS1149D0463J	Washer	16 Ea (4 ea)	90-Start up Operation	<i>5083012X7</i>
NAS1149D0563J	Washer	20 Ea (5 ea)	90-Start up Operation	<i>5083012X7</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	8	511	0
	AN45-15A	4	15	0
	AN5-15A	4	147	0
	AN5-17A	4	129	0
	D3764-1	4	6	0
	D3772-1	4	3	0
	D3773-041	4	4	0
	D3786-1	4	10	0

D3787-1 - 809	4	3	0
MS21042L4	8	4,186	0
MS21042L5	12	673	0
NAS1149D0463J	16	5,123	0
NAS1149D0563J	20	1,310	0

Part Specifications

Specifications could not be found.

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